

# MAKROCLEAN®

Pelletized composition based on a mixture of polymers and additives for plastics.

## Properties

- Maximum application temperature is 270°C
- It acts both by wiping out plasticized polymers and also by dissolving deposits from the screw and die
- No solvents and no abrasive materials are contained

## MAKROCLEAN PO 1

### Characteristics

Pelletized composition designed for cleaning (purging) of injection molding machines (barrel and nozzle) .

### Application

LDPE, HDPE, PP, PS, ABS

## MAKROCLEAN S5/PP25-M1

### Characteristics

Pelletized composition designed for cleaning (purging) of injection moulding machines (barrel and nozzle), fiber spinning units and extrusion lines, especially for colour changing or cleansing after use coloured material.

### Application

LDPE, HDPE, PP

### General procedure (for both grades)

1. Empty the machine out the residual polymer melt
2. Fill in Makroclean (pure or diluted by basic material) - approx. 0.3 to 3 kg with respect to the machine size
3. Keep the material (mixture) according to point 2 in the barrel for about 3 - 5 min.
4. Empty the machine
5. Fill in natural resin, which is going to be processed and empty themachine. Repeat these procedures (points 2, 3 and 4) approx. 4 to 5 times.
6. Start the production