

MAKROCLEAN[®]



Pelletized composition based on a mixture of polymers and additives for plastics.

Properties

- Maximum application temperature is 270°C
- It acts both by wiping out plasticized polymers and also by dissolving deposits from the screw and die
- No solvents and no abrasive materials are contained

MAKROCLEAN PO 1

Characteristics

Pelletized composition designed for cleaning (purging) of injection molding machines (barrel and nozzle) .

Application

LDPE, HDPE, PP, PS, ABS

MAKROCLEAN S5/PP25-M1

Characteristics

Pelletized composition designed for cleaning (purging) of injection moulding machines (barrel and nozzle), fiber spinning units and extrusion lines, especially for colour changing or cleansing after use coloured material.

Application

LDPE, HDPE, PP

General procedure (for both grades)

1. Empty the machine out the residual polymer melt
2. Fill in Makroclean (pure or diluted by basic material) - approx. 0.3 to 3 kg with respect to the machine size
3. Keep the material (mixture) according to point 2 in the barrel for about 3 - 5 min.
4. Empty the machine
5. Fill in natural resin, which is going to be processed and empty themachine. Repeat these procedures (points 2, 3 and 4) approx. 4 to 5 times.
6. Start the production